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**ADOPTED - BOARD OF TRUSTEES  
COMMUNITY COLLEGE DISTRICT NO. 508  
SEPTEMBER 4, 2013**

**BOARD OF TRUSTEES OF COMMUNITY COLLEGE DISTRICT NO. 508  
COUNTY OF COOK AND STATE OF ILLINOIS**

**RESOLUTION  
AUTHORIZING EXECUTION OF A LICENSE AGREEMENT  
WITH UNITED CENTER JOINT VENTURE  
OFFICE OF ADMINISTRATIVE AND PROCUREMENT SERVICES**

**WHEREAS**, Malcolm X College, one of the seven City Colleges of Chicago (CCC), located at 1900 West Van Buren Street, Chicago, Illinois, will embark on the construction of a new Health Sciences Campus in the late summer of 2013, which will be erected on the site of its current main parking lot, and will require alternative parking accommodations for students, staff and visitors until new parking facilities are completed;

**WHEREAS**, United Center Joint Venture (the Arena) is the owner of the land and improvements constituting an indoor arena known as the United Center, located at 1901 West Madison Street in Chicago, Illinois, together with the parking facilities and certain access ways adjacent thereto (collectively, the "Facilities");

**WHEREAS**, CCC desires to use Parking Lot K of the Facilities for the purpose of allowing students, staff and visitors of Malcolm X College to park in the Facilities on a temporary and limited basis; and

**WHEREAS**, the Arena is willing to grant such use, subject to an agreement to be negotiated between the parties;

**NOW THEREFORE BE IT RESOLVED**, that the Board of Trustees of Community College District No. 508, Cook County, Illinois, hereby authorizes the Chair to execute an Agreement with the United Center Joint Venture whereby City Colleges of Chicago will obtain a license to use Lot K of the Facilities, at no cost to CCC, for the period from September 4, 2013 through March 1, 2015 or such similar term as may be agreed to by the parties.

**September 4, 2013 – Office of Administrative and Procurement Services**