



December 26, 2017

ADDENDUM NO. 2

SEALED BID #DC1703 – Purchase and Delivery of Welding
Simulators for Kennedy-King

Procurement Services

226 W. Jackson Blvd., Room 1005 Chicago, Illinois 60606

Attn: Dominique Cheris, Buyer Assistant

All bids are due at 11:00 a.m., local Chicago time, Thursday, December 29, 2017

Part I - Questions, Responses and Clarification of Information:

- Q1. Page 17 states “Universal gun handle for connection to MIG /Mag gun attachment for GMAW , FCAW or SMAW “. Our systems are equipment with MIG /MAG gun for GMAW & FCAW , Also and electrode holder “Gun” for SMAW , and a torch for GTAW (see Below) . We want to verify this is what the school is expecting before bidding

A.

GMAW, SMAW, FCAW connection capabilities (whether through attachment or holder)

Base metals include: ASTM A36

MIG Wire included: .035” ER70S-6, .045” ER70S-6 • Flux Core: E71T-1, E71T-8

Welding techniques: push, drag, straight stringer

Multi-pass welds available

Welding positions: 2F, 3F, 1G, 2G, 3G

Stick Electrode included: E6010, E6013, E7018

Pricing: Max total cost is \$55,000.00 for both welding simulators

Please acknowledge receipt of all Addendum(s) in your proposal responses.

END OF ADDENDUM